INSTYTUT TECHNIKI BUDOWLANEJ
PL 00-611 WARSZAWA
ul. Filtrowa 1
tel.: (+48 22) 825-04-71
(+48 22) 825-76-55
fax: (+48 22) 825-52-86
www.itb.pl

Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

Member of EOTA
www.eota.eu

European Technical Assessment

ETA-20/0849 of 08/12/2020

General Part

Technical Assessment Body issuing the European Technical Assessment	Instytut Techniki Budowlanej
Trade name of the construction product	FPCA, FPCAL, FPCPA, FPCPAL
Product family to which the construction product belongs	Nailed-in plastic anchors for fixing of external thermal insulation composite systems with rendering in concrete and masonry
Marketed by:	**ABC Sistem S.r.l.** Via Verdi, 15 20865 Usmate Velate (MB) Italy
This European Technical Assessment contains	24 pages including 3 Annexes which form an integral part of this Assessment
This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of	European Assessment Document EAD 330196-01-0604 "Plastic anchors made of virgin or non-virgin material for fixing of external thermal insulation composite systems with rendering"

This European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

Specific Part

1 Technical description of the product

The FPCA and FPCAL nailed-in plastic anchors consist of a plastic expansion sleeve with a plate made of polypropylene (virgin materiai) and an accompanying nail as an expansion pin made of polyamide PA6 reinfarced with glass fibers GF30 (virgin materiai).

The FPCPA, and FPCPAL nailed-in plastic anchors consist of a plastic expansion sleeve with a plate made of polypropylene (virgin materiai) and an accompanying nail as an expansion pin made of carbon steel with zinc coating.

The plastic anchor sleeve is expanded by hammering in a nail, which press the sleeve against the wall of the drilled hole.

The FPCA, FPCAL, FPCPA and FPCPAL anchors may in addition be combined with the additional plate type KWL 140, made of polypropylene, polyamide PA6 or polyamide PA6 reinfarced with glass fibers (virgin materials).

The drawings and the description of the products are given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD)

The performances given in clause 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 25 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer or Technical Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Performance of the product

3.1.1 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
Characteristic resistance	Annex C1
Edge distances and spacing	Annex B2
Plate stiffness	Annex C2
Displacements	Annex C3

3.1.2 Energy economy and heat retention (BWR 6)

Essential characteristic	Performance
Point thermal transmittance of an anchor	No performance assessed

3.2 Methods used for the assessment

The assessment of the products has been made in accordance with the European Assessment Document EAD 330196-01-0604 "Plastic anchors made of virgin or non-virgin material for fixing of external thermal insulation composite systems with rendering".

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

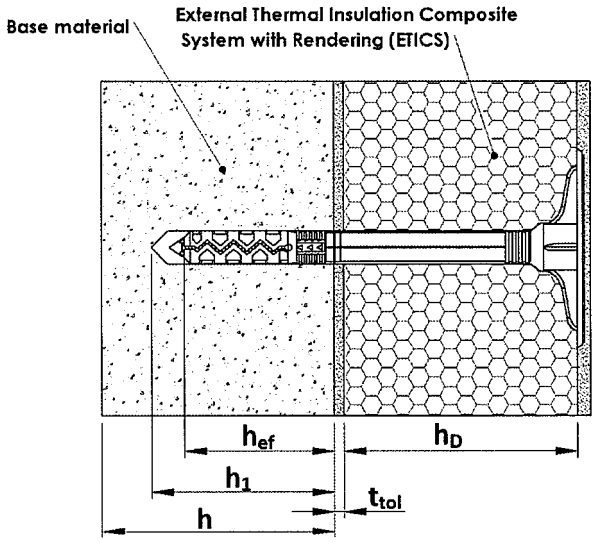
According to the Decision 97/463/EC of the European Commission the system 2+ of assessment and verification of constancy of performance (see Annex V to the Regulation (EU) No 305/2011) applies.

5 Technical details necessary for the implementation of the AVCP system, as provided in the applicable European Assessment Document (EAD)

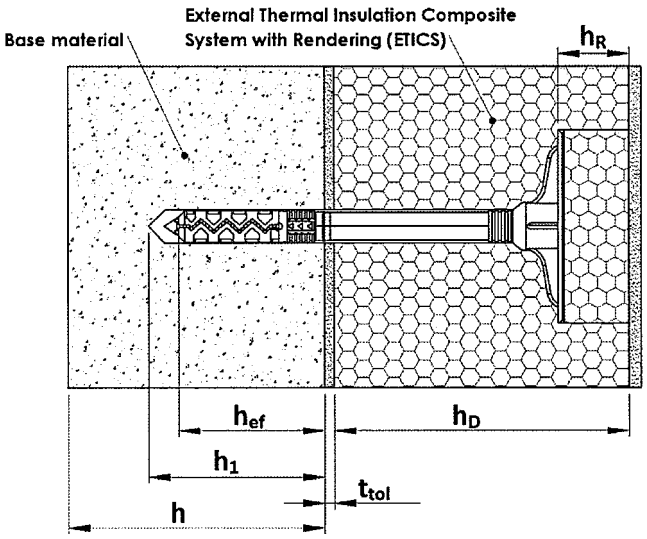
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited in Instytut Techniki Budowlanej.

For the type testing the results of the tests performed as part of the assessment for the European Technical Assessment shall be used unless there are changes in the production line or plant. In such cases the necessary type testing has to be agreed between Instytut Techniki Budowlanej and the notified body.

Issued in Warsaw on 08/12/2020 by Instytut Techniki Budowlanej



Surface assembly



Countersunk assembly

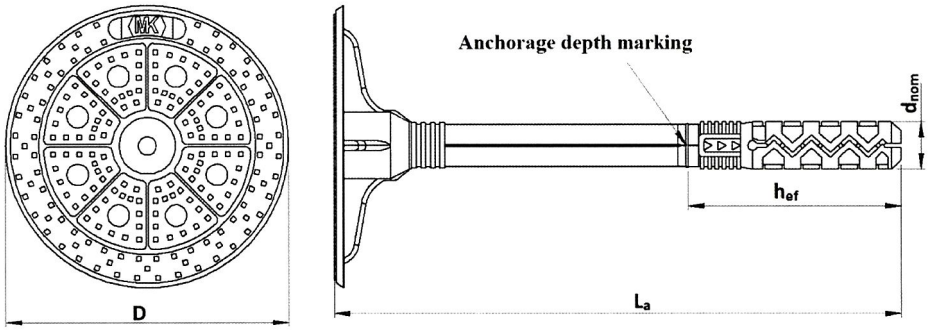
Intended Use

Fixing of external thermal insulation composite systems in concrete and masonry

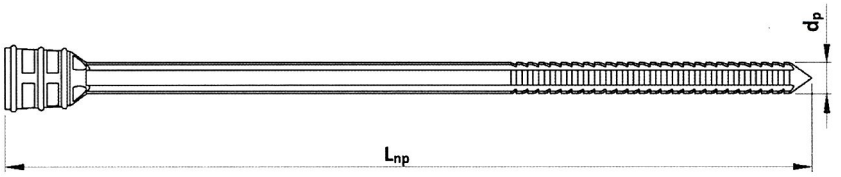
Legend

h_{ef} = effective anchorage depth
h_1 = depth of drill hole in base material
h = thickness of base material
h_D = thickness of insulation material
t_{tol} = thickness of equalizing and/or non-load-bearing layer
h_R = thickness of plug

FPCA, FPCAL, FPCPA, FPCPAL	**Annex A1** of European Technical Assessment ETA-20/0849
Product description Installation conditions	



Plastic expansion sleeve

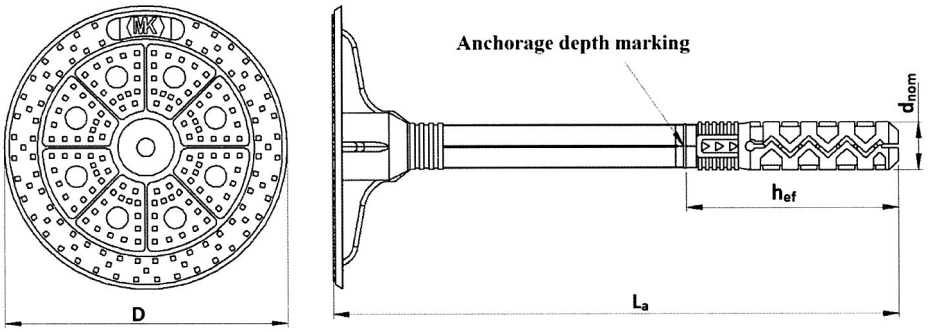


Plastic expansion pin

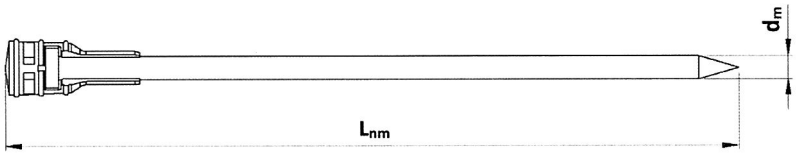
Table A1: FPCA anchor types and dimensions [mm]

Anchor type	Anchor sleeve				Expansion pin	
	d_{nom} ± 0,1	L_a ± 2	D +3/-1	h_{ef}	d_p ± 0,1	L_{np} ± 2
FPCA 10x70	10	70	60	50	5,7	75
FPCA 10x90	10	90	60	50	5,7	95
FPCA 10x100	10	100	60	50	5,7	105
FPCA 10x120	10	120	60	50	5,7	125
FPCA 10x140	10	140	60	50	5,7	145
FPCA 10x160	10	160	60	50	5,7	165
FPCA 10x180	10	180	60	50	5,7	185
FPCA 10x200	10	200	60	50	5,7	205
FPCA 10x220	10	220	60	50	5,7	225
FPCA 10x260	10	260	60	50	5,7	265
FPCA 10x300	10	300	60	50	5,7	305
FPCA 10x350	10	350	60	50	5,7	355
FPCA 10x400	10	400	60	50	5,7	405

Determination of maximum thickness of insulation material:
For surface assembly: $h_D = L_a - t_{tol} - h_{ef}$
For countersunk assembly: $h_D = L_a - t_{tol} - h_{ef} + h_R$



Plastic expansion sleeve



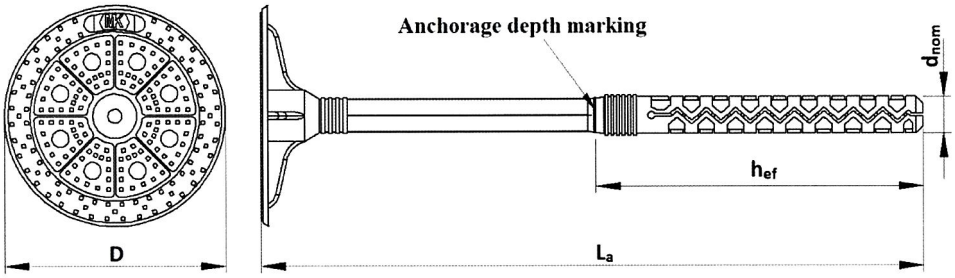
Steel expansion pin

Table A1: FPCPA anchor types and dimensions [mm]

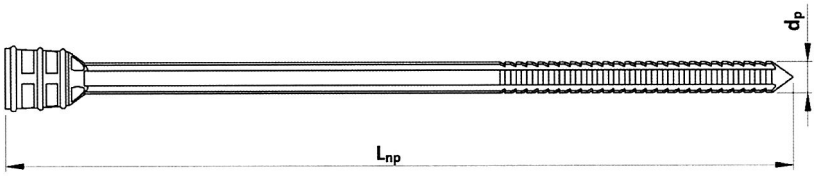
Anchor type	Anchor sleeve				Expansion pin	
	d_{nom} ± 0,1	L_a ± 2	D +3/-1	h_{ef}	d_m ± 0,1	L_{nm} ± 2
FPCPA 10x70	10	70	60	50	5,5	75
FPCPA 10x90	10	90	60	50	5,5	95
FPCPA 10x100	10	100	60	50	5,5	105
FPCPA 10x120	10	120	60	50	5,5	125
FPCPA 10x140	10	140	60	50	5,5	145
FPCPA 10x160	10	160	60	50	5,5	165
FPCPA 10x180	10	180	60	50	5,5	185
FPCPA 10x200	10	200	60	50	5,5	205
FPCPA 10x220	10	220	60	50	5,5	225
FPCPA 10x260	10	260	60	50	5,5	265
FPCPA 10x300	10	300	60	50	5,0	305
FPCPA 10x350	10	350	60	50	5,0	355
FPCPA 10x400	10	400	60	50	5,0	405

Determination of maximum thickness of insulation material:
For surface assembly: $h_D = L_a - t_{tol} - h_{ef}$
For countersunk assembly: $h_D = L_a - t_{tol} - h_{ef} + h_R$

FPCA, FPCAL, FPCPA, FPCPAL	Annex A2 of European Technical Assessment ETA-20/0849
Product description Dimensions of the FPCPA anchor elements	



Plastic expansion sleeve

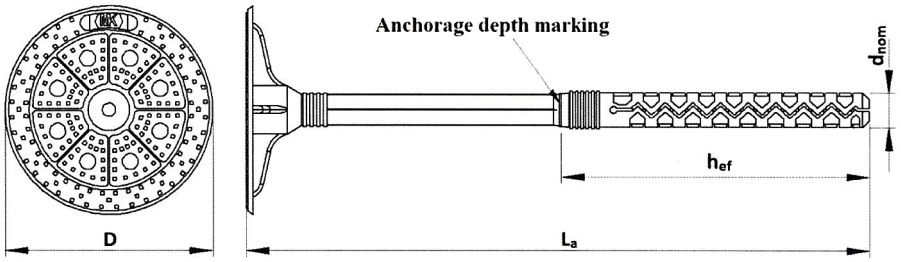


Plastic expansion pin

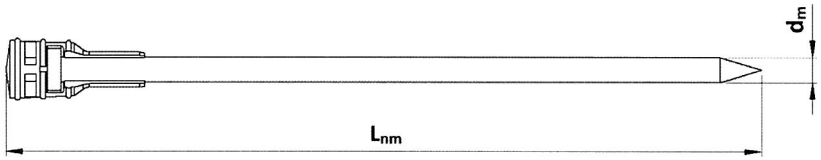
Table A4: FPCAL anchor types and dimensions [mm]

Anchor type	Anchor sleeve				Expansion pin	
	d_{nom} ± 0,1	L_a ± 2	D +3/-1	h_{ef}	d_p ± 0,1	L_{np} ± 2
FPCAL 10x140	10	140	60	80	5,7	145
FPCAL 10x160	10	160	60	80	5,7	165
FPCAL 10x180	10	180	60	80	5,7	185
FPCAL 10x200	10	200	60	80	5,7	205
FPCAL 10x220	10	220	60	80	5,7	225
FPCAL 10x260	10	260	60	80	5,7	265
FPCAL 10x300	10	300	60	80	5,7	305
FPCAL 10x350	10	350	60	80	5,7	355
FPCAL 10x400	10	400	60	80	5,7	405

Determination of maximum thickness of insulation material:
For surface assembly: $h_D = L_a - t_{tol} - h_{ef}$
For countersunk assembly: $h_D = L_a - t_{tol} - h_{ef} + h_R$



Plastic expansion sleeve



Steel expansion pin

Table A5: FPCPAL anchor types and dimensions [mm]

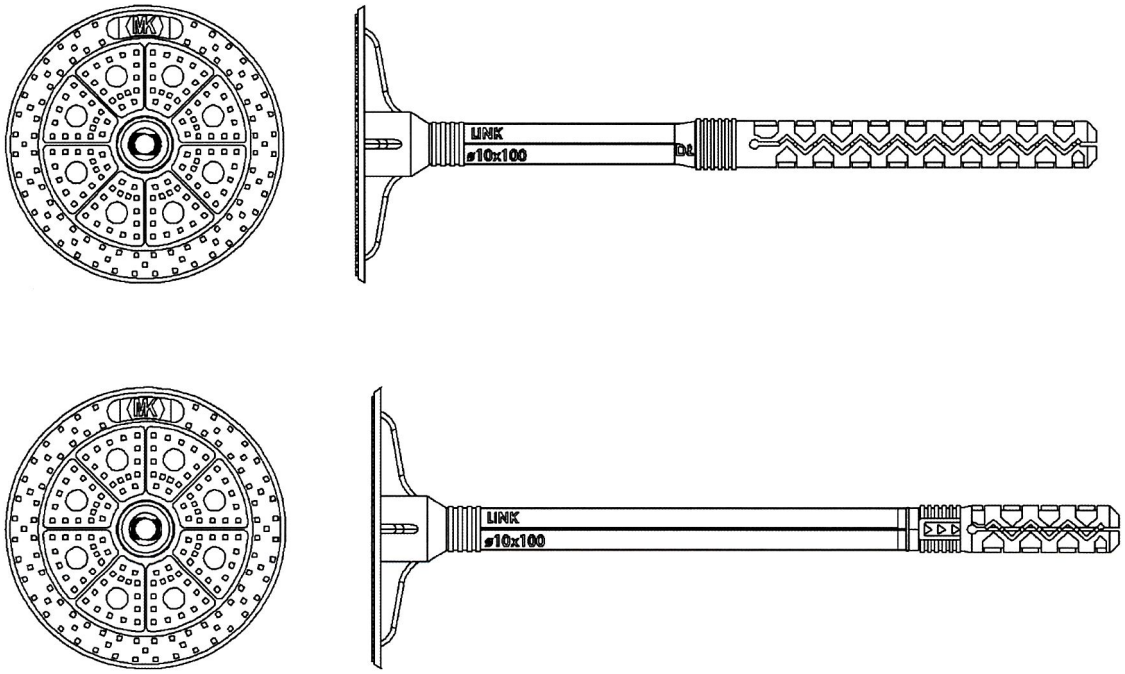
Anchor type	Anchor sleeve				Expansion pin	
	d_{nom} ± 0,1	L_a ± 2	D +3/-1	h_{ef}	d_m ± 0,1	L_{nm} ± 2
FPCPAL 10x140	10	140	60	80	5,0	145
FPCPAL 10x160	10	160	60	80	5,0	165
FPCPAL 10x180	10	180	60	80	5,0	185
FPCPAL 10x200	10	200	60	80	5,0	205
FPCPAL 10x220	10	220	60	80	5,0	225
FPCPAL 10x260	10	260	60	80	5,0	265
FPCPAL 10x300	10	300	60	80	5,0	305
FPCPAL 10x350	10	350	60	80	5,0	355
FPCPAL 10x400	10	400	60	80	5,0	405

Determination of maximum thickness of insulation material:
For surface assembly: $h_D = L_a - t_{tol} - h_{ef}$
For countersunk assembly: $h_D = L_a - t_{tol} - h_{ef} + h_R$

Table A7: Materials

Designation		Material
Plastic expansion anchor sleeve		Polypropylene (orange / grey / white), virgin material
Plastic expansion pin Ø 5,7 mm		Polyamide PA6 (natural / grey / orange) reinforced with glass fibre GF30, virgin material
Steel expansion pin	Ø 5 mm	Carbon steel ($f_{y,k} \geq 490$ MPa, $f_{u,k} \geq 650$ MPa) with zinc coating ≥ 5 µm; galvanized according to EN ISO 4042
	Ø 5,5 mm	Carbon steel ($f_{y,k} \geq 450$ MPa, $f_{u,k} \geq 600$ MPa) with zinc coating ≥ 5 µm; galvanized according to EN ISO 4042

Marking:



Diameter and length of anchor: e.g. ø10 x 100

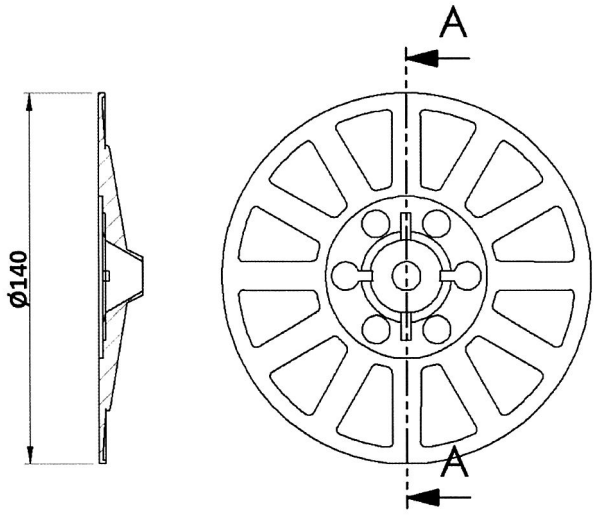
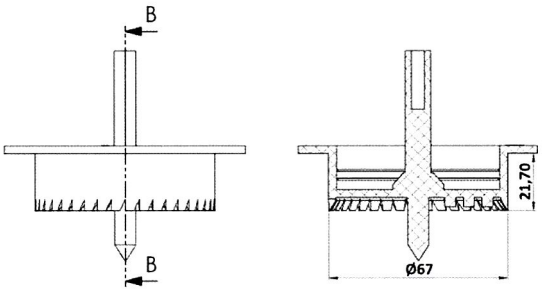


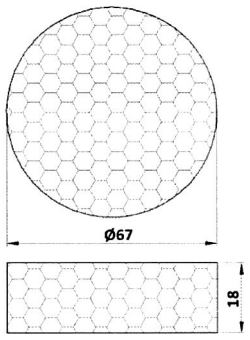
Table A8: Additional plate KWL140

Plate type	Outer diameter [mm]	Material
KWL140	140	Polypropylene, polyamide PA6 reinforced with glass fibre or not reinforced (orange / white / grey / natural)

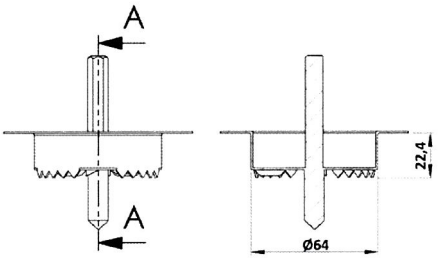
Equipment for countersunk assembly



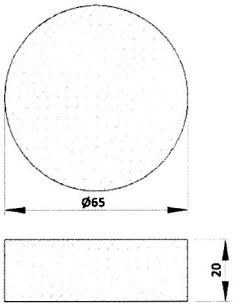
Cutter STYR01 for styrofoam



Plug STYR02 or STYR03 made of styrofoam



Cutter STYR06 for mineral wool (MW)



Plug STYR05 made of mineral wool (MW)

FPCA, FPCAL, FPCPA, FPCPAL	Annex A4
Product description Additional plate KWL 140 and equipment far countersunk assembly used with FPCA, FPCAL, FPCPA, FPCPAL anchors	of European Technical Assessment ETA-20/0849

Specification of intended use

Anchorages subject to:

- Wind suction loads.
  Note: The anchor shall not be used for the transmission of dead loads of the external thermal insulation composite system.

Base materials:

- Reinforced or unreinforced normal weight concrete (use category A), according to Annex C1 and C3.
- Solid masonry (use category B), according to Annex C1 and C3.
- Hollow or perforated masonry (use category C), according to Annex C1 and C3.
- Lightweight aggregate concrete (use category D), according to Annex C1 and C3.
- Autoclaved aerated concrete (use category E), according to Annex C1 and C3.
- For other base materials of the use categories A, B, C, D or E the characteristic resistance of the anchor may be determined by job site tests according to EOTA Technical Report TR 051, edition December 2016.

Application temperature range:

- 0°C to +40°C (max. short term temperature +40°C and max. long term temperature +24°C).

Design:

- The anchorages are designed under the responsibility of an engineer experienced in anchorages and masonry work with the partial safety factors γ_M = 2,0 and γ_F = 1,5, if there are no other national regulations.
- Verifiable calculation notes and drawings with anchor positions are prepared taking into account of the loads to be anchored.
- Anchors are only to be used for multiple fixings of thermal insulation composite system (ETICS), according to EAD 330196-01-0604.

Installation:

- Hole shall be drilled by the drill modes according to Annex C1.
- Anchor installation shall be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Installation shall be executed in temperature from 0°C to +40°C.
- Exposure to UV due to solar radiation of the anchor not protected by rendering shall not exceed 6 weeks.

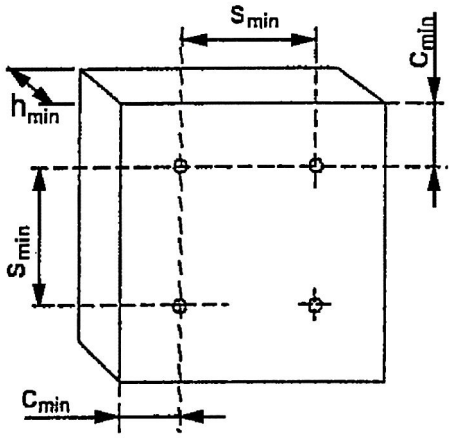
Table B1: Installation characteristics

Anchor type		FPCA, FPCPA	FPCAL, FPCPAL
Nominal diameter	d_{nom} [mm]	10	10
Nominal diameter of drill bit	d_o [mm]	10	10
Cutting diameter of drill bit	d_{cut} [mm]	≤ 10,45	≤ 10,45
Depth of drill hole for base material category A, B, C, D, E	h_1 [mm]	≥ 50	≥ 90
Effective anchorage depth for base material category A, B, C, D, E	h_{ef} [mm]	≥ 40	≥ 80

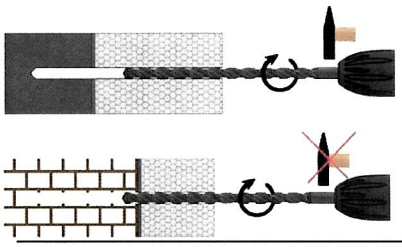
Table B2: Minimum thickness of base material, anchor spacing and edge distance

Anchor type		FPCA, FPCAL, FPCPA, FPCPAL
Minimum thickness of base material	h_{min} [mm]	100
Minimum spacing	s_{min} [mm]	100
Minimum edge distance	c_{min} [mm]	100

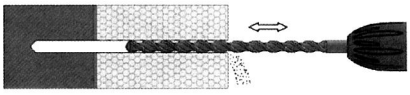
Diagram of spacing



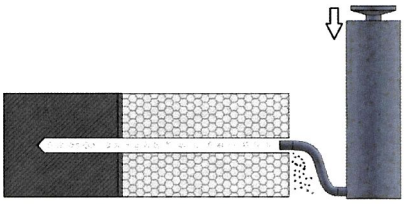
Installation instruction – surface assembly



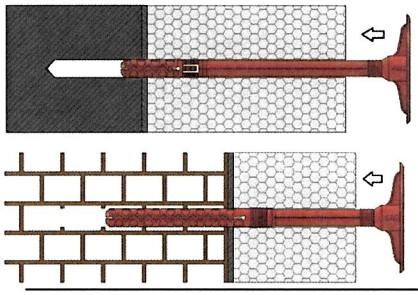
Drill perpendicular hole by corresponding method acc. to Annex C1.



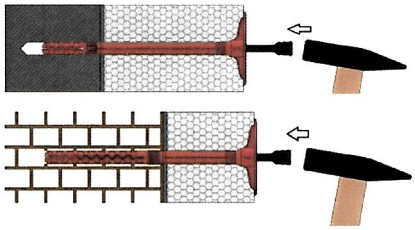
or



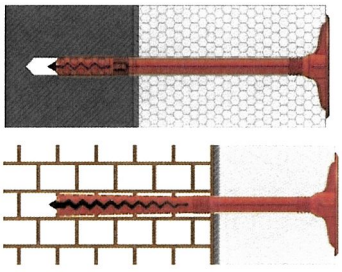
In case of installation in solid base materials clean correctly the hole by removing dust.



Set-in the anchor and make sure that the plate bottom is flush with the ETICS surface.



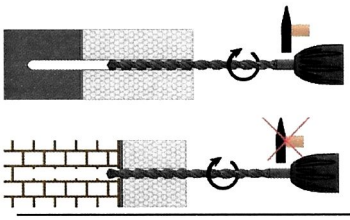
Nail-in the expansion pin.



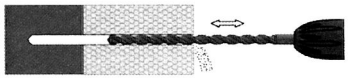
Correctly installed anchor.

FPCA, FPCAL, FPCPA, FPCPAL	**Annex B3** of European Technical Assessment ETA-20/0849
Intended use Installation instruction - surface assembly	

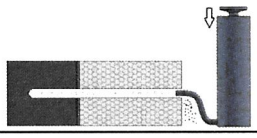
Installation instruction – countersunk assembly



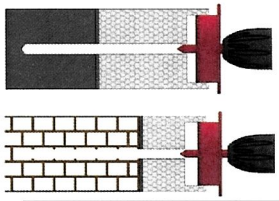
Drill prendicular hole by corresponding method acc. to Annex C1.



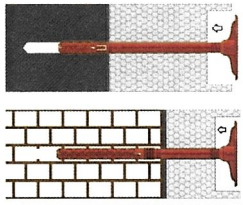
or



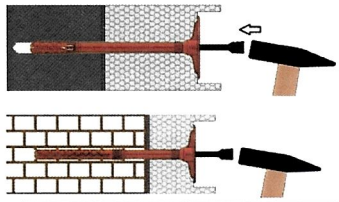
In case of installation in solid base materials clean correctly the hole by removing dust.



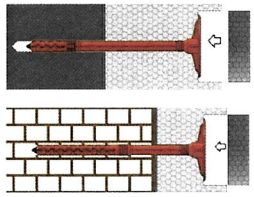
Using the cutter make a hole in insulation material.



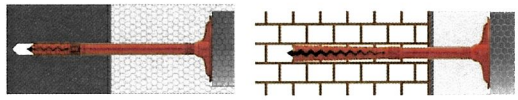
Set-in the anchor and make sure that the plate bottom is flush with the ETICS surface.



Nail-in the expansion pin.



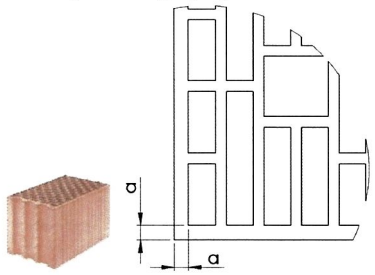
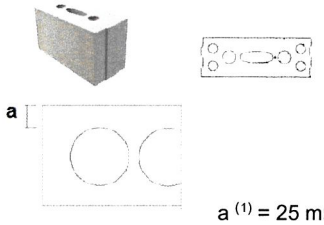
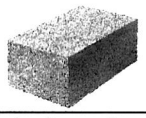
Set-in the plug.



Correctly installed anchor.

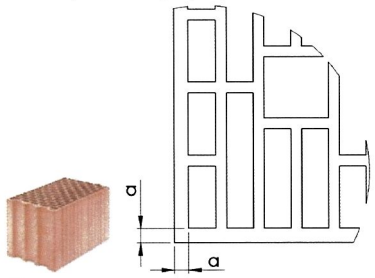
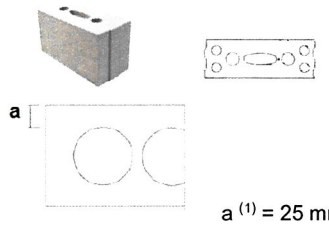
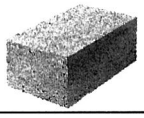
FPCA, FPCAL, FPCPA, FPCPAL	**Annex B3** of European Technical Assessment ETA-20/0849
Intended use Installation instruction - countersunk assembly	

Table C1: Characteristic resistance to tension loads N_{Rk} in concrete and in masonry for single FPCA anchor

Base material	Bulk density [kg/dm³]	Compressive strength [N/mm²]	Referring standard	N_{Rk} [kN]	Drill method
Concrete C12/15 (use category A)			EN 206	0,55	hammer
Concrete C16/20 to C50/60 (use category A)			EN 206	0,80	hammer
Clay bricks MZ (use category B)	≥ 2,0	≥ 20,0	EN 771-1	1,00	hammer
Calcium silicate bricks KS (use category B)	≥ 2,0	≥ 20,0	EN 771-2	0,40	hammer
Vertically perforated clay bricks Porotherm 25 P+D (use category C)  a (1) = 11 mm	≥ 0,8	≥ 15,0	EN 771-1	0,10	rotary
Calcium silicate hollow blocks KSL (use category C)  a (1) = 25 mm	≥ 1,6	≥ 15,0	EN 771-2	0,65	rotary
Lightweight concrete blocks LAC (use category D) 	≥ 0,88	≥ 5,0	EN 771-3	0,20	rotary
Partial safety factor for anchor resistance, γ_M (1)	2,0				

(1) minimum values "a", for elements with lower value of "a" the load tests on the construction are required
(2) in the absence of other national regulations

Table C2: Characteristic resistance to tension loads N_{Rk} in concrete and in masonry for single FPCPA anchor

Base material	Bulk density [kg/dm³]	Compressive strength [N/mm²]	Referring standard	N_{Rk} [kN]	Drill method
Concrete C12/15 (use category A)			EN 206	0,40	hammer
Concrete C16/20 to C50/60 (use category A)			EN 206	0,55	hammer
Clay bricks MZ (use category B)	≥ 2,0	≥ 20,0	EN 771-1	0,65	hammer
Calcium silicate bricks KS (use category B)	≥ 2,0	≥ 20,0	EN 771-2	0,35	hammer
Vertically perforated clay bricks Porotherm 25 P+D (use category C)  a (1) = 11 mm	≥ 0,8	≥ 15,0	EN 771-1	0,10	rotary
Calcium silicate hollow blocks KSL (use category C)  a (1) = 25 mm	≥ 1,6	≥ 15,0	EN 771-2	0,40	rotary
Lightweight concrete blocks LAC (use category D) 	≥ 0,88	≥ 5,0	EN 771-3	0,30	rotary
Autoclaved concrete blocks AAC 2 (use category E)	≥ 0,35	≥ 2,0	EN 771-4	0,10	rotary
Partial safety factor for anchor resistance, γ_M (1)	2,0				

(1) minimum values "a", for elements with lower value of "a" the load tests on the construction are required
(2) in the absence of other national regulations

Table C3: Characteristic resistance to tension loads N_{Rk} in concrete and in masonry for single FPCAL anchor

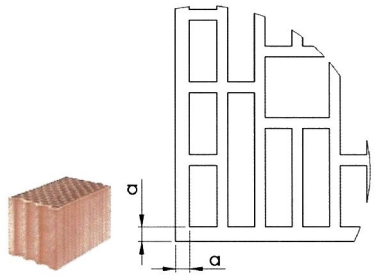
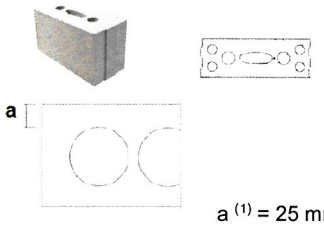
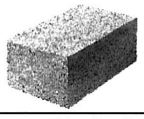
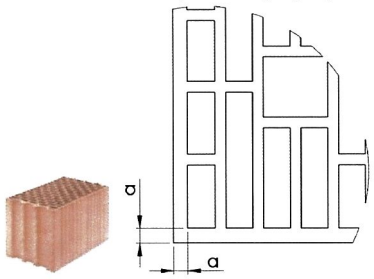
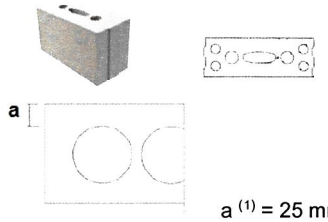
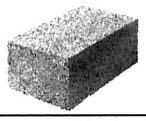
Base material	Bulk density [kg/dm³]	Compressive strength [N/mm²]	Referring standard	N_{Rk} [kN]	Drill method
Concrete C12/15 (use category A)			EN 206	0,30	hammer
Concrete C16/20 to C50/60 (use category A)			EN 206	0,45	hammer
Clay bricks MZ (use category B)	≥ 2,0	≥ 20,0	EN 771-1	0,45	hammer
Calcium silicate bricks KS (use category B)	≥ 2,0	≥ 20,0	EN 771-2	0,25	hammer
Vertically perforated clay bricks Porotherm 25 P+D (use category C)  a (1) = 11 mm	≥ 0,8	≥ 15,0	EN 771-1	0,15	rotary
Calcium silicate hollow blocks KSL (use category C)  a (1) = 25 mm	≥ 1,6	≥ 15,0	EN 771-2	0,15	rotary
Lightweight concrete blocks LAC (use category D) 	≥ 0,88	≥ 5,0	EN 771-3	0,15	rotary
Autoclaved concrete blocks AAC 2 (use category E)	≥ 0,35	≥ 2,0	EN 771-4	0,10	rotary
Partial safety factor for anchor resistance, γ_M (1)	2,0				
(1) minimum values "a", for elements with lower value of "a" the load tests on the construction are required (2) in the absence of other national regulations					

Table C4: Characteristic resistance to tension loads N_{Rk} in concrete and in masonry for single FPCPAL anchor

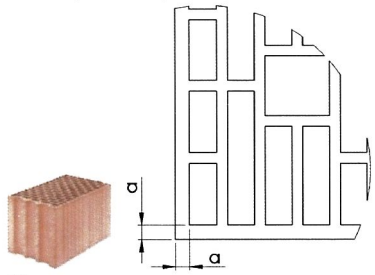
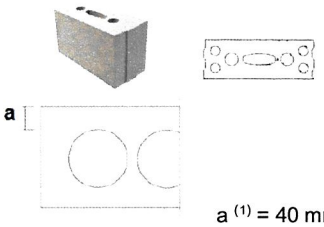
Base material	Bulk density [kg/dm³]	Compressive strength [N/mm²]	Referring standard	N_{Rk} [kN]	Drill method
Concrete C12/15 (use category A)			EN 206	0,55	hammer
Concrete C16/20 to C50/60 (use category A)			EN 206	0,80	hammer
Clay bricks MZ (use category B)	≥ 2,0	≥ 20,0	EN 771-1	0,60	hammer
Calcium silicate bricks KS (use category B)	≥ 2,0	≥ 20,0	EN 771-2	0,65	hammer
Vertically perforated clay bricks Porotherm 25 P+D (use category C)  a (1) = 11 mm	≥ 0,8	≥ 15,0	EN 771-1	0,25	rotary
Calcium silicate hollow blocks KSL (use category C)  a (1) = 25 mm	≥ 1,6	≥ 15,0	EN 771-2	0,25	rotary
Lightweight concrete blocks LAC (use category D) 	≥ 0,88	≥ 5,0	EN 771-3	0,30	rotary
Autoclaved concrete blocks AAC 2 (use category E)	≥ 0,35	≥ 2,0	EN 771-4	0,10	rotary
Partial safety factor for anchor resistance, γ_M (1)	2,0				

(1) minimum values "a", for elements with lower value of "a" the load tests on the construction are required
(2) in the absence of other national regulations

Table C5: Plate stiffness according to EOTA Technical Report TR 026

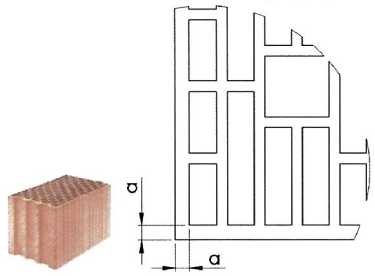
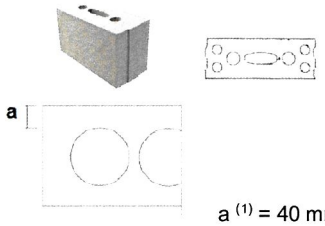
Anchor type	Diameter of the anchor plate d_{plate} [mm]	Characteristic load resistance of the anchor plate [kN]	Plate stiffness [kN/mm]
FPCA, FPCAL, FPCPA, FPCPAL	60	0,84	0,20

Table C6: Displacement of FPCA anchors

Base material	Bulk density [kg/dm³]	Compressive strength [N/mm²]	$\frac{N_{Rk}}{3}$ [kN]	$\delta\left(\frac{N_{Rk}}{3}\right)$ [mm]
Concrete C12/15 (use category A)			0,18	0,40
Concrete C16/20 to C50/60 (use category A)			0,27	0,70
Clay bricks MZ (use category B)	≥ 2,0	≥ 20,0	0,33	1,00
Calcium silicate bricks KS (use category B)	≥ 2,0	≥ 20,0	0,13	0,42
Vertically perforated clay bricks Porotherm 25 P+D (use category C)  a (1) = 11 mm	≥ 0,8	≥ 15,0	0,03	0,09
Calcium silicate hollow blocks KSL (use category C)  a (1) = 40 mm	≥ 1,6	≥ 12,0	0,22	0,88
Lightweight concrete blocks LAC (use category D) 	≥ 0,88	≥ 5,0	0,06	0,13

(1) minimum values "a", for elements with lower value of "a" the load tests on the construction are required

Table C7: Displacement of FPCPA anchors

Base material	Bulk density [kg/dm³]	Compressive strength [N/mm²]	$\frac{N_{Rk}}{3}$ [kN]	$\delta\left(\frac{N_{Rk}}{3}\right)$ [mm]
Concrete C12/15 (use category A)			0,13	0,40
Concrete C16/20 to C50/60 (use category A)			0,18	0,70
Clay bricks MZ (use category B)	≥ 2,0	≥ 20,0	0,22	0,90
Calcium silicate bricks KS (use category B)	≥ 2,0	≥ 20,0	0,12	0,57
Vertically perforated clay bricks Porotherm 25 P+D (use category C)  a (1) = 11 mm	≥ 0,8	≥ 15,0	0,03	0,13
Calcium silicate hollow blocks KSL (use category C)  a (1) = 40 mm	≥ 1,6	≥ 12,0	0,13	0,70
Lightweight concrete blocks LAC (use category D) 	≥ 0,88	≥ 5,0	0,10	0,45
Autoclaved concrete blocks AAC 2 (use category E)	≥ 0,35	≥ 2,0	0,03	0,08

(1) minimum values "a", for elements with lower value of "a" the load tests on the construction are required

Table C8: Displacement of FPCAL anchor

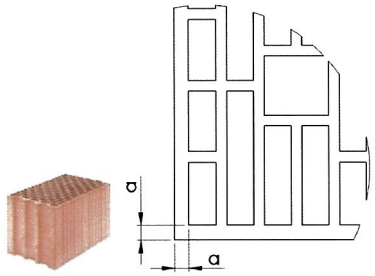
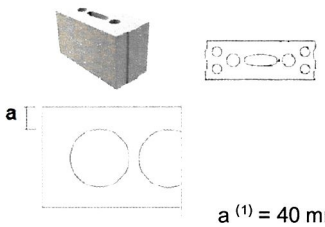
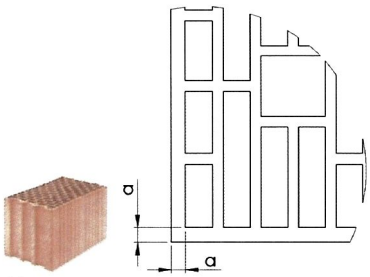
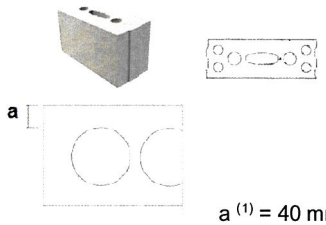
Base material	Bulk density [kg/dm³]	Compressive strength [N/mm²]	$\frac{N_{Rk}}{3}$ [kN]	$\delta\left(\frac{N_{Rk}}{3}\right)$ [mm]
Concrete C12/15 (use category A)			0,10	0,32
Concrete C16/20 to C50/60 (use category A)			0,15	0,34
Clay bricks MZ (use category B)	≥ 2,0	≥ 20,0	0,15	0,36
Calcium silicate bricks KS (use category B)	≥ 2,0	≥ 20,0	0,08	0,10
Vertically perforated clay bricks Porotherm 25 P+D (use category C)  a (1) = 11 mm	≥ 0,8	≥ 15,0	0,05	0,06
Calcium silicate hollow blocks KSL (use category C)  a (1) = 40 mm	≥ 1,6	≥ 12,0	0,05	0,08
Lightweight concrete blocks LAC (use category D) 	≥ 0,88	≥ 5,0	0,05	0,07
Autoclaved concrete blocks AAC 2 (use category E)	≥ 0,35	≥ 2,0	0,03	0,05
(1) minimum values "a", for elements with lower value of "a" the load tests on the construction are required				

Table C9: Displacement of FPCPAL anchor s

Base material	Bulk density [kg/dm³]	Compressive strength [N/mm²]	$\frac{N_{Rk}}{3}$ [kN]	$\delta\left(\frac{N_{Rk}}{3}\right)$ [mm]
Concrete C12/15 (use category A)			0,18	0,47
Concrete C16/20 to C50/60 (use category A)			0,27	0,70
Clay bricks MZ (use category B)	≥ 2,0	≥ 20,0	0,20	0,77
Calcium silicate bricks KS (use category B)	≥ 2,0	≥ 20,0	0,22	0,70
Vertically perforated clay bricks Porotherm 25 P+D (use category C)  a (1) = 11 mm	≥ 0,8	≥ 15,0	0,08	0,14
Calcium silicate hollow blocks KSL (use category C)  a (1) = 40 mm	≥ 1,6	≥ 12,0	0,08	0,25
Lightweight concrete blocks LAC (use category D) 	≥ 0,88	≥ 5,0	0,10	0,31
Autoclaved concrete blocks AAC 2 (use category E)	≥ 0,35	≥ 2,0	0,03	0,04
(1) minimum values "a", for elements with lower value of "a" the load tests on the construction are required				